

Work Order ID 64866-1

Monday, December 20, 2010 2:01:04 PM



Page 1

Item ID: DSI 9535-011

Accept



Setup

Start



Revision ID:

Item Name: Label Plate, 441 Basket

SPLIT 1

Start Date: 12/20/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 12/20/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals:

UNF

Date: 10-12-20

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

DSI 9535

A

100



DOCUMENT CONTROL

DC

Document Control

0.00

110



Pick Kit

Packaging

Packaging

0.00

Memo

120



QC4- 100% Inspect kits for completeness

QC

Quality Control

0.00

Memo



10/12/20

J for BG 10-12-20

10/12/20 SP

(H)

Work Order ID 64866

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Page 2

Item ID: DSI 9535-011

Accept



Setup

Start



Revision ID:

Item Name: Label Plate, 441 Basket

Stop



Start Date: 12/20/2010 Start Qty: 4.00



Cust Item ID:

Required Date: 12/20/2010 Req'd Qty: 4.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

130



Packaging

Packaging

Operation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

0.00

0.00

140



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

Review

10/20/2010 SF

10/12/2010

MF
10-12-20

Picklist Print

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Page 1

Work Order ID: 64866



Parent Item: DSI 9535-011

Parent Item Name: Label Plate, 441 Basket

Start Date: 12/20/2010

Required Date: 12/20/2010

Comments: IPP REV:A 10.12.16 NEW ISSUE DD VERF:EC

Start Qty: 4.00

Required Qty: 4.00

DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D350-607-2 REV. C,
INSTALLATION INSTRUCTIONS D350-607-3 REV. A AND
INSTRUCTIONS FOR CONTINUED AIRWORTHINESS REV. 3
REF TCCA STC SH94-14
REF FAA STC SR00213NY
REF EASA STC EASA.1M.R.S.01405

REFERENCE ONLY

1.0 PURPOSE

IT HAS COME TO DART'S ATTENTION THAT THE D4086-XXX PLACARD AND D2728-3 LABEL PEEL OFF FROM D3914-041 AND D4018-041 BASKET LIDS IN SERVICE. THIS HAS BEEN ADDRESSED FOR D350-607-441/-445/-541/-545 BASKETS AT CHG 003. CUSTOMERS WITH EARLIER CHANGE NUMBER BASKETS CAN PROCURE DSI-9535-01X KIT FROM DART PER SECTION 3.0 PARTS LIST OF THIS SERVICE INSTRUCTION AND INSTALL PER THE INSTRUCTIONS BELOW.

2.0 INSTRUCTIONS

- 2.0.1 LOCATE D4289-041 ON EXISTING LABEL PLATE PER FIGURE 1 OF THIS SERVICE INSTRUCTION.
- 2.0.2 DRILL QTY(4) Ø0.129" HOLES THRU D4289-041, EXISTING LABEL PLATE AND LID STRUCTURE. DEBURR. ENSURE MINIMUM EDGE DISTANCE OF 0.192". ENSURE HOLES DO NOT ALIGN WITH LID MESH. IF REQUIRED, LOCATE THE HOLE FURTHER AWAY FROM D4289-041 EDGES TO AVOID DRILLING THROUGH LID MESH.
- 2.0.3 INSTALL D4289-041 ON EXISTING LABEL PLATE BY APPLYING A THIN LAYER OF PROSEAL 890 BETWEEN THE MATING SURFACES AND SECURE D4289-041 USING CR3213-4-0X RIVETS AS SHOWN IN FIGURE 1 OF THIS SERVICE INSTRUCTION.
- 2.0.4 INSTALL NEW D4086-XXX PLACARD ON D4289-041 LABEL PLATE PER FIGURE 1 OF THIS SERVICE INSTRUCTION.

3.0 PARTS LIST

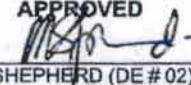
QTY -011	QTY -013	QTY -015	QTY -017	PART NUMBER	DESCRIPTION
X				DSI-9535-011	LABEL PLATE KIT, FOR -441 BASKET
	X			DSI-9535-013	LABEL PLATE KIT, FOR -445 BASKET
		X		DSI-9535-015	LABEL PLATE KIT, FOR -541 BASKET
			X	DSI-9535-017	LABEL PLATE KIT, FOR -545 BASKET
			1	D4086-200	PLACARD, MAX LOAD
1				D4086-210	PLACARD, MAX LOAD
			1	D4086-220	PLACARD, MAX LOAD
		1		D4086-232	PLACARD, MAX LOAD
1	1	1	1	D4289-041	LABEL PLATE
2	2	2	2	CR3213-4-02	RIVET
2	2	2	2	CR3213-4-03	RIVET

4.0 WEIGHT AND BALANCE

THERE IS A NEGLIGIBLE WEIGHT CHANGE ASSOCIATED WITH THE INSTALLATION OF DSI-9535-01X.

5.0 MAINTENANCE

MAINTAIN PER ICA-D350-607.

CANADA	
DEPARTMENT OF TRANSPORT	
AIRCRAFT CERTIFICATION	
BRANCH	
DAO # 01-O-01	
APPROVED	
BY:	
D. SHEPHERD (DE #02)	
DATE:	NOV. 01, 2010
CERT. NO.:	SH94-14
ISSUE NO.:	5

A	NEW ISSUE	MB	10.11.01
REV.	DESCRIPTION	BY	DATE
DESIGN		DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN			
CHECKED		DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9535	SHEET 1 OF 2
APPROVED		TITLE	SCALE
DE APPR.		LABEL PLATE ADDITION NTS	
DATE	10.11.01	COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

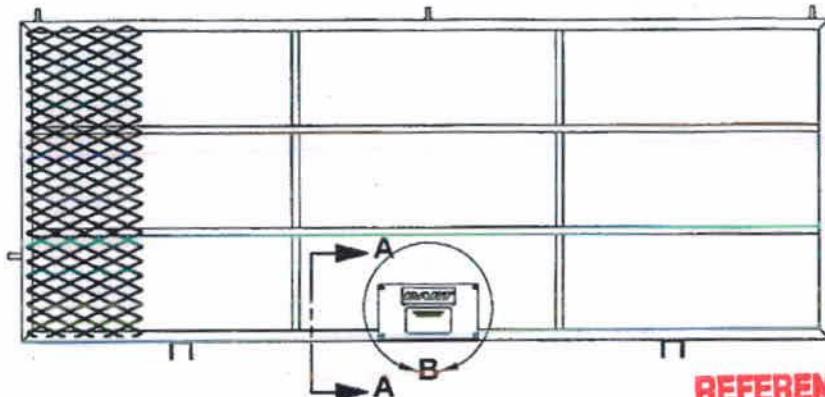
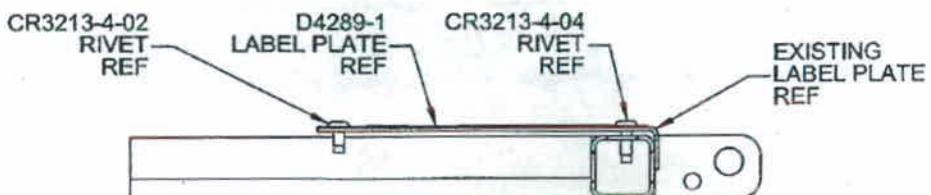
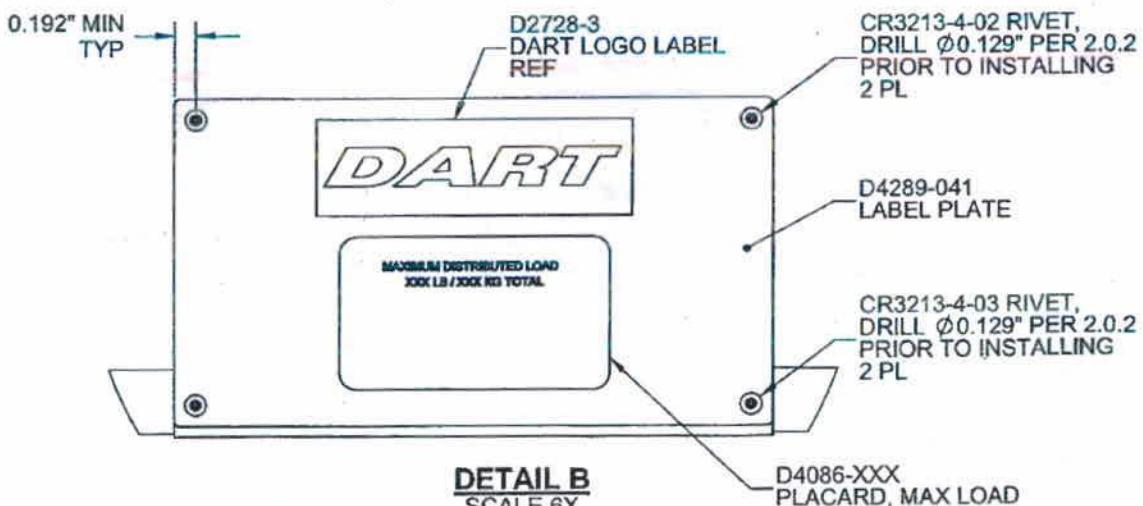


FIGURE 1: DSI-9535-01X KIT LOCATION
 D4018-041 SHORT BASKET LID ASSY (350) SHOWN
 D3914-041 LONG BASKET LID ASSY (350) SIMILAR



SECTION A-A
 SCALE 6X



DETAIL B
 SCALE 6X

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-0-01	
APPROVED <i>[Signature]</i> BY: D. SHEPHERD (DE # 02)	
DATE: NOV 01, 2010	CERT. NO.: SH94-14
ISSUE NO.: 5	

DESIGN	<i>[Signature]</i>	DART AEROSPACE LTD	
DRAWN	<i>[Signature]</i>	HAWKESBURY, ONTARIO, CANADA	
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	N/A	DSI 9535	SHEET 2 OF 2
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LABEL PLATE ADDITION	
DATE	10.11.01	NTS	

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